



SPESSORI DI SALDATURA, MATERIALI E PROCESSI

ACCIAIO – ACCIAIO INOX - MAG (FILO CONTINUO)

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Elettromeccanica	Tecnologia Inverter
Fino a 4 mm	BIMAX 162 TURBO (1 ph) TELMIG 170/1 TURBO (1 ph)	TECHNOMIG 150 DUAL SYNERGIC EURO (3mm) (1 ph) TECHNOMIG 180 DUAL SYNERGIC EURO (1 ph) MAXIMA 160 SYNERGIC (3 mm) (1 ph) MAXIMA 190 SYNERGIC (1 ph)
Fino a 6 mm	TELMIG 180/2 TURBO (1 ph) TELMIG 195/2 TURBO (1 ph) TELMIG 200/2 TURBO (1 ph) TELMIG 281/2 TURBO (1 ph) TELMIG 203/2 TURBO (3 ph) TELMIG 250/2 TURBO (3 ph) MASTERMIG 220/2 (3 ph) MASTERMIG 270/2 (3 ph)	TECHNOMIG 210 DUAL SYNERGIC (5 mm) (1 ph) TECHNOMIG 215 DUAL SYNERGIC (5 mm) (1 ph) TECHNOMIG 223 TREO SYNERGIC (5 mm) (1 ph) TECHNOMIG 260 DUAL SYNERGIC (1 ph) * TECHNOMIG 240 WAVE (1 ph) ELECTROMIG 220 SYNERGIC (3 ph) * ELECTROMIG 230 WAVE (3 ph) * ELECTROMIG 330 WAVE (AQUA) (3 ph) MAXIMA 200 SYNERGIC (5 mm) (1 ph) MAXIMA 230 SYNERGIC (1 ph) MAXIMA 270 SYNERGIC (1 ph)
Fino a 10 mm	MASTERMIG 300 (3 ph) MASTERMIG 400 (3 ph) MASTERMIG 500 (AQUA) (3 ph) SUPERMIG 380 (3 ph)	ELECTROMIG 300 SYNERGIC (8 mm) (3 ph) ELECTROMIG 400 SYNERGIC (3 ph) ELECTROMIG 450 SYNERGIC (AQUA) (3 ph) SUPERIOR 400 MIG PACK (AQUA) (3 ph) * ELECTROMIG 430 WAVE (AQUA) (3 ph) ** INVERPULSE 60.30 WAVE (AQUA) (3 ph)
Oltre 10 mm		ELECTROMIG 550 SYNERGIC (AQUA) (3 ph) SUPERIOR 630 MIG PACK (AQUA) (3 ph) ** INVERPULSE 60.40 WAVE (AQUA) (3 ph)

* modalità pulsato attivabile su acciaio inox

** modalità pulsato attivabile su acciaio e acciaio inox

ph = fasi di alimentazione

ACCIAIO – ACCIAIO INOX – TIG DC

SPESSORE MATERIALE	PRODOTTI
	Tecnologia Inverter
Fino a 6 mm	TECHNOLOGY TIG 230 DC – HF/LIFT (1 ph) TECHNOLOGY TIG 182 AC/DC – HF/LIFT (1 ph) TECHNOLOGY TIG 222 AC/DC – HF/LIFT (1 ph) SUPERIOR TIG 251 DC – HF/LIFT (3 ph) SUPERIOR TIG 252 AC/DC – HF/LIFT (3 ph) INFINITY TIG 225 DC – HF/LIFT (1 ph)
Fino a 10 mm	SUPERIOR TIG 311 DC – HF/LIFT (3 ph) SUPERIOR TIG 322 AC/ DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 421 DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 422 AC/ DC – HF/LIFT (AQUA) (3 ph)

ACCIAIO – ACCIAIO INOX - MMA DC

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Elettromeccanica	Tecnologia Inverter
Fino a 6 mm	ARTIKA 270 (1 ph)	FORCE 165 (1 ph) FORCE 195 (1 ph) TECNICA 171/S (1 ph) TECNICA 211/S (1 ph) TECNICA 188 MPGE (1 ph) TECHNOLOGY 186 XT MPGE (1 ph) ADVANCE 187 MV/PFC (1 ph) MOTOINVERTER 174 CE INFINITY 170 (1 ph) INFINITY 180 (1 ph)
Fino a 10 mm	LINEAR 280 (3 ph) LINEAR 340 (3 ph)	TECHNOLOGY 236 XT (1 ph) TECHNOLOGY 238 XT CE/MPGE (1 ph) ADVANCE 227 XT MV/PFC (1 ph) SUPERIOR 250 (3 ph) SUPERIOR 320 CE (3 ph) MOTOINVERTER 204 CE MOTOINVERTER 264D CE INFINITY 220 (1 ph) INFINITY 228 CE (1 ph)
Oltre 10 mm	LINEAR 430-530-630 HD (3 ph)	SUPERIOR 400 CE VRD (3 ph) SUPERIOR 630 CE VRD (3 ph)

GHISA - MMA DC (ELETTRODO)

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Elettromeccanica	Tecnologia Inverter
Fino a 5 mm	ARTIKA 270 (1 ph)	TECNICA 171/S (1 ph) TECNICA 211/S (1 ph) TECNICA 188 MPGE (1 ph) TECHNOLOGY 186 XT MPGE (1 ph) ADVANCE 187 MV/PFC (1 ph) MOTOINVERTER 174 CE INFINITY 170 (1 ph) INFINITY 180 (1 ph)
Fino a 10 mm	LINEAR 280 (3 ph) LINEAR 340 (3 ph)	TECHNOLOGY 236 XT (1 ph) TECHNOLOGY 238 XT CE/MPGE (1 ph) ADVANCE 227 XT MV/PFC (1 ph) SUPERIOR 250 (3 ph) SUPERIOR 320 CE (3 ph) MOTOINVERTER 204 CE MOTOINVERTER 264D CE INFINITY 220 (1 ph) INFINITY 228 CE (1 ph)
Fino a 15 mm	LINEAR 430 HD (3 ph) LINEAR 530 HD (3 ph) LINEAR 630 HD (3 ph)	SUPERIOR 400 CE VRD (3 ph) SUPERIOR 630 CE VRD (3 ph)

GHISA - TIG DC

SPESSORE MATERIALE	PRODOTTI
	Tecnologia Inverter
Fino a 5 mm	TECHNOLOGY TIG 230 DC – HF/LIFT (1 ph) TECHNOLOGY TIG 182 AC/DC – HF/LIFT (1 ph) TECHNOLOGY TIG 222 AC/DC – HF/LIFT (1 ph) SUPERIOR TIG 251 DC – HF/LIFT (3 ph) SUPERIOR TIG 252 AC/DC – HF/LIFT (3 ph) INFINITY TIG 225 DC – HF/LIFT (1 ph) TECHNOLOGY TIG 230 DC – HF/LIFT (1 ph)
Fino a 10 mm	SUPERIOR TIG 311 DC – HF/LIFT (3 ph) SUPERIOR TIG 322 AC/ DC – HF/LIFT (AQUA) (3 ph)
Fino a 15 mm	SUPERIOR TIG 421 DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 422 AC/ DC – HF/LIFT (AQUA) (3 ph)

ALLUMINIO - MIG (FILO CONTINUO)

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Elettromeccanica	Tecnologia Inverter
Fino a 4 mm	TELMIG 180/2 TURBO (1 ph) TELMIG 200/2 TURBO (1 ph) TELMIG 281/2 TURBO (1 ph) TELMIG 203/2 TURBO (3 ph) TELMIG 250/2 TURBO (3 ph) MASTERMIG 220/2 (3 ph) MASTERMIG 270/2 (3 ph)	TECHNOMIG 223 TREO SYNERGIC (1 ph) TECHNOMIG 215 DUAL SYNERGIC (1 ph) TECHNOMIG 260 DUAL SYNERGIC (1 ph) * TECHNOMIG 240 WAVE (1 ph) ELECTROMIG 220 SYNERGIC (3 ph) * ELECTROMIG 230 WAVE (3 ph)
Fino a 8 mm	MASTERMIG 300 (3 ph) MASTERMIG 400 (3 ph) MASTERMIG 500 (AQUA) (3 ph) SUPERMIG 380 (3 ph)	ELECTROMIG 300 SYNERGIC (3 ph) ELECTROMIG 400 SYNERGIC (3 ph) ELECTROMIG 450 SYNERGIC (AQUA) (3 ph) * ELECTROMIG 330 WAVE (AQUA) (3 ph) * ELECTROMIG 430 WAVE (AQUA) (3 ph) SUPERIOR 400 MIG PACK (AQUA) (3 ph)
Oltre 8 mm		SUPERIOR 630 MIG PACK (AQUA) (3 ph) ELECTROMIG 550 SYNERGIC (AQUA) (3 ph) * INVERPULSE 60.30 WAVE (AQUA) (3 ph) * INVERPULSE 60.40 WAVE (AQUA) (3 ph)

ALLUMINIO - TIG AC

SPESSORE MATERIALE	PRODOTTI
	Tecnologia Inverter
Fino a 4 mm	TECHNOLOGY TIG 182 AC/DC – HF/LIFT (1 ph)
Fino a 6 mm	TECHNOLOGY TIG 222 AC/DC – HF/LIFT (1 ph) SUPERIOR TIG 252 AC/DC – HF/LIFT (3 ph)
Fino a 10 mm	SUPERIOR TIG 322 AC/ DC – HF/LIFT (AQUA) (8mm) (3 ph) SUPERIOR TIG 422 AC/ DC – HF/LIFT (AQUA) (3 ph)

* modalità pulsato attivabile su alluminio

ph = fasi di alimentazione

RAME E LEGHE – MAG (FILO CONTINUO)

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Elettromeccanica	Tecnologia Inverter
Fino a 8 mm	MASTERMIG 400 (3 ph) MASTERMIG 500 (AQUA) (3 ph) SUPERMIG 380 (3 ph) MASTERMIG 500 (AQUA) (3 ph)	ELECTROMIG 400 SYNERGIC (3 ph) ELECTROMIG 450 SYNERGIC (AQUA) (3 ph) ELECTROMIG 430 WAVE (AQUA) (3 ph) SUPERIOR 400 MIG PACK (AQUA) (3 ph) INVERPULSE 60.30 WAVE (AQUA) (3 ph)
Oltre 8 mm		SUPERIOR 630 MIG PACK (AQUA) (3 ph) ELECTROMIG 550 SYNERGIC (AQUA) (3 ph) INVERPULSE 60.40 WAVE (AQUA) (3 ph)

RAME E LEGHE – TIG DC

SPESSORE MATERIALE	PRODOTTI
	Tecnologia Inverter
Fino a 4 mm	TECHNOLOGY TIG 230 DC – HF/LIFT (1 ph) TECHNOLOGY TIG 182 AC/DC – HF/LIFT (3mm) (1 ph) TECHNOLOGY TIG 222 AC/DC – HF/LIFT (1 ph) INFINITY TIG 225 DC – HF/LIFT (1 ph)
Fino a 8 mm	SUPERIOR TIG 251 DC – HF/LIFT (3 ph) SUPERIOR TIG 252 AC/DC – HF/LIFT (3 ph) SUPERIOR TIG 311 DC – HF/LIFT (3 ph) SUPERIOR TIG 322 AC/ DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 421 DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 422 AC/ DC – HF/LIFT (AQUA) (3 ph)

TITANIO – TIG DC

SPESSORE MATERIALE	PRODOTTI
	Tecnologia Inverter
Fino a 4 mm	TECHNOLOGY TIG 230 DC – HF/LIFT (1 ph) TECHNOLOGY TIG 182 AC/DC – HF/LIFT (3mm) (1 ph) TECHNOLOGY TIG 222 AC/DC – HF/LIFT (1 ph) INFINITY TIG 225 DC – HF/LIFT (1 ph)
Fino a 8 mm	SUPERIOR TIG 251 DC – HF/LIFT (3 ph) SUPERIOR TIG 252 AC/DC – HF/LIFT (3 ph) SUPERIOR TIG 311 DC – HF/LIFT (3 ph) SUPERIOR TIG 322 AC/ DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 421 DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 422 AC/ DC – HF/LIFT (AQUA) (3 ph)

ph = fasi di alimentazione

OTTONE/BRONZO – MIG/MAG (FILO CONTINUO)

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Elettromeccanica	Tecnologia Inverter
Fino a 8 mm	MASTERMIG 300 (3 ph) MASTERMIG 400 (3 ph) MASTERMIG 500 (AQUA) (3 ph) SUPERMIG 380 (3 ph)	ELECTROMIG 300 SYNERGIC (3 ph) ELECTROMIG 400 SYNERGIC (3 ph) ELECTROMIG 330 WAVE (AQUA) (3 ph) ELECTROMIG 430 WAVE (AQUA) (3 ph) ELECTROMIG 450 SYNERGIC (AQUA) (3 ph) ELECTROMIG 550 SYNERGIC (AQUA) (3 ph) SUPERIOR 400 MIG PACK (AQUA) (3 ph) SUPERIOR 630 MIG PACK (AQUA) (3 ph) INVERPULSE 60.30 WAVE (AQUA) (3 ph) INVERPULSE 60.40 WAVE (AQUA) (3 ph)

OTTONE/BRONZO – TIG AC/DC

SPESSORE MATERIALE	PRODOTTI
	Tecnologia Inverter
Fino a 4 mm	TECHNOLOGY TIG 182 AC/DC – HF/LIFT (3mm) (1 ph) TECHNOLOGY TIG 222 AC/DC – HF/LIFT (1 ph) SUPERIOR TIG 252 AC/DC – HF/LIFT (3 ph)
Fino a 8 mm	SUPERIOR TIG 322 AC/ DC – HF/LIFT (AQUA) (3 ph) SUPERIOR TIG 422 AC/ DC – HF/LIFT (AQUA) (3 ph)

SALDOBRSATURA CuSi3 MIG/MAG (FILO CONTINUO)

SPESSORE MATERIALE	PRODOTTI	
	Tecnologia Inverter	
Fino a 4 mm	TECHNOMIG 150 DUAL SYNERGIC EURO (3mm) (1 ph) TECHNOMIG 180 DUAL SYNERGIC EURO (1 ph) TECHNOMIG 210 DUAL SYNERGIC (1 ph) TECHNOMIG 215 DUAL SYNERGIC (1 ph) TECHNOMIG 223 TREO SYNERGIC (1 ph) TECHNOMIG 240 WAVE (1 ph) TECHNOMIG 260 DUAL SYNERGIC (1 ph) MAXIMA 160 SYNERGIC (3 mm) (1 ph) MAXIMA 190 SYNERGIC (1 ph) MAXIMA 200 SYNERGIC (5 mm) (1 ph) MAXIMA 230 SYNERGIC (1 ph)	MAXIMA 270 SYNERGIC (1 ph) ELECTROMIG 220 SYNERGIC (3 ph) ELECTROMIG 300 SYNERGIC (3 ph) ELECTROMIG 400 SYNERGIC (3 ph) ELECTROMIG 230 WAVE (3 ph) ELECTROMIG 330 WAVE (AQUA) (3 ph) ELECTROMIG 430 WAVE (AQUA) (3 ph) ELECTROMIG 450 SYNERGIC (AQUA) (3 ph) ELECTROMIG 550 SYNERGIC (AQUA) (3 ph) INVERPULSE 60.30 WAVE (AQUA) (3 ph) INVERPULSE 60.40 WAVE (AQUA) (3 ph)

ph = fasi di alimentazione